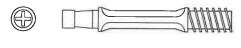
#### RECOMMENDED TOOLS FOR ASSEMBLY







#### HARDWARE AND MISC. INCLUDED: (PACKAGED IN A BAG)



CAM LOCK PINS-1 3/4" L



**FOAM TAPE STRIPS** 



**BLACK FOAM BLOCKS** 



3/4 CAM
CONNECTOR NUTS

ALREADY BE INSERTE



#### ATTACHING FRONT/BACK PANELS TO BASE

#### STEP 1:

Insert cam locks into bottom base, place black foam block pieces in grooves of front/side bottom tracks, place front and back panels onto bottom base, as shown in DIAGRAM 1, tighten cam locks.

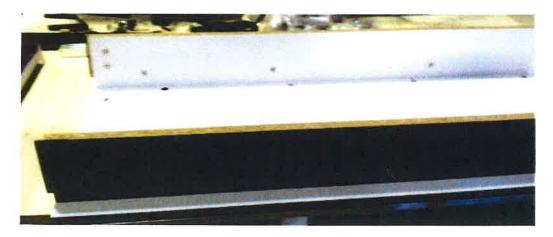
BOTTOM BASE WITH CAM LOCKS INSERTED



BLACK FOAM IN BOTTOM BASE GROOVES



**DIAGRAM 1** 



#### ATTACHING SIDE PANELS AND END CAPS

#### STEP 2:

Insert cam locks into bottom base side panels, then attach side panels to bottom base (SEE DIAGRAMS BELOW)

CAM LOCKS INSERTED IN SIDE PANELS



END CAPS FOR CORNERS
OF BOTTOM BASE



SIDE PANELS ATTACHED TO BOTTOM BASE



STEP 3:

Attach end caps to the corners of the bottom base, use rubber mallet to make sure end caps are flush to the base.

#### ATTACHING FRONT PANEL

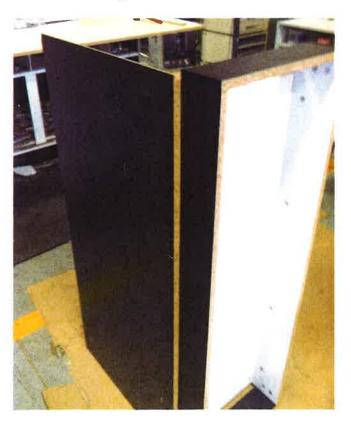
STEP 4:

Flip base upright, insert cam locks into front panel, Then attach the panel to the bottom base, Tighten cam locks on inside of bottom base. (SEE DIAGRAM 1)

FRONT PANEL



#### DIAGRAM I



## INSERTING INSIDE BOTTOM BASE, SUPPORT AND TRACKS

#### STEP 5:

Insert cam locks into inside bottom base, Place inside bottom base on the other side of the front panel, Place bottom track on inside of bottom base, Then place the support bar, SEE DIAGRAM 1, Tighten all cam locks on bottom base and front panel.

#### **INSIDE BOTTOM BASE**



#### DIAGRAM I



#### STEP 5:

Insert wooden dowels on ends of support bar, Place support bar at the top and then the bottom of the case, SEE BELOW DIAGRAM



# METAL FRAMED JEWELRY CASE ATTACHING OTHER SIDE PANEL AND END CAPS

#### STEP 6:

Insert cam locks into other side panel, Place side panel on other side of case, SEE DIAGRAM 1, Next flip the case over to be upright, Insert 22" end caps onto front of case, Tighten cam locks in the bottom base.

#### DIAGRAM I



#### **INSIDE BOTTOM BASE**



#### **APPLYING SIDE FRAMES**

STEP 7:

Place side frames onto pegs on base, back side frames have two tracks, (NOTE: SIDE FRAMES MUST BE INSERT ON PEGS WITH THE ARROWS FACING DOWNWARD, SEE BELOW DIAGRAMS)

BACK SIDE FRAMES (HAS TWO TRACKS)

SIDE FRAMES MUST BE INSERTED WITH ARROWS FACING DOWNARD





**CASEWITH ALL SIDE FRAMES** 



#### **INSERTING GLASS PANELS AND TOP FRAME**

#### STEP 8:

Insert glass panels into tracks in front/back of the side frames, Then insert front

panel into the front side frame tracks,

GLASS PANELS INSERTED INTO SIDE FRAMES





#### STEP 9:

Next place black foam blocks into top frame, Insert pegs from top frame into holes on side frames, Insert two 5/8" screws at top and bottom to secure frame to bottom base, SEE DIAGRAM 1.

DIAGRAM I



#### **INSERTING STANDARD**

#### STEP 10:

Retrieve standard, cap and downtube cap, Use 5/8 screw to attach bottom foot to base, Insert standard into cap and attach standard to back top frame, Place top cap on top of the standard and secure to frame with 5/8" screws. SEE DIAGRAM 1

**STANDARD** 



**BOTTOM FOOT** 



**TOP CAP** 



DIAGRAM I



#### **INSERTING TOP GLASS AND TOP/BOTTOM DOORS**

ADHESIVE AROUND TOP FRAME TO HOLD TOP GLASS

#### **STEP 11:**

Place adhesive foam around inside of top frame, Apply top glass panel to adhesive on top frame.





#### **STEP 12:**

Install bottom doors into bottom base tracks, make sure door with right pull handle is on the right and left pull handle is on the left

TOP MIRRORED DOORS





**PAGE 10 OF 11** 

#### FINISHED JEWELRY CASE

#### FRONT OF CASE



**BOTTOM OF CASE** 

